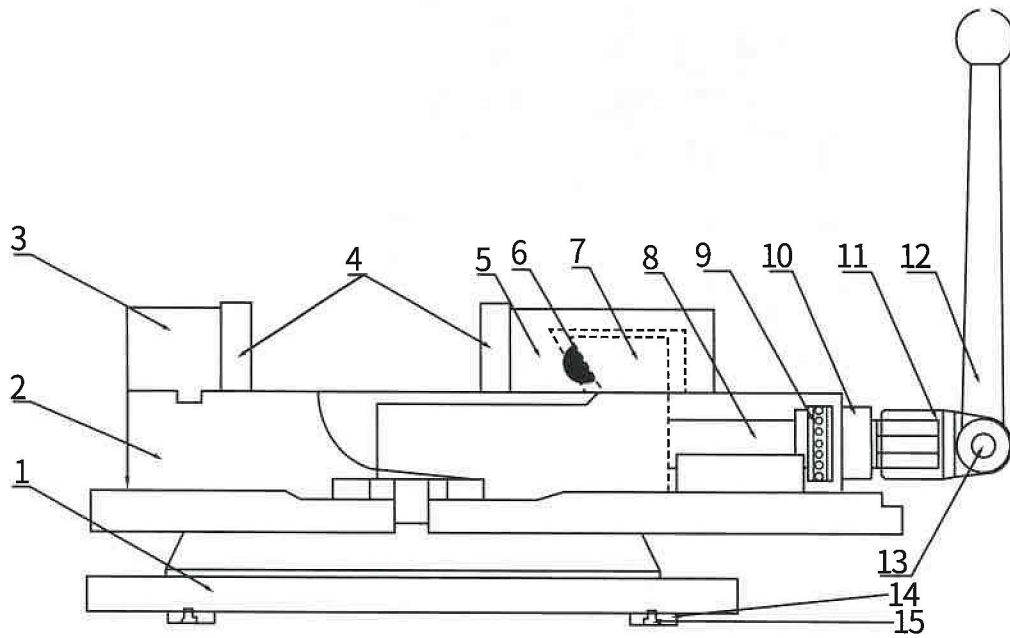


HIGH PRECISION MACHINE VISE



No	Description	No.	Description
1	Base	9	Bearing thrust collar
2	Body	10	Collar
3	Fixed jaw	11	Handle socket
4	Jaw	12	Handle bar
5	Movable Jaw	13	Pin
6	Semi - sphere segment	14	Guide block
7	Nut	15	Guide block set screw
8	Main Screw		

Main specification

model Denomination mm	80	100	125	160	200	250	160L
jaw width	80	100	125	160	200	250	160
jaw height	25	32	40	45	50	75	45
opening of jaw	90	140	140	160	235	280	200
stop - key width	7/16"	7/16"	5/8"	5/8"	5/8"	5/8"	5/8"

INSPECTION CERTIFICATE

#	Item	Tolerance (mm)	Actual
1	Parallelism : running face to bottom of vise body	0.015/100	OK
2	squarness : between runing face and jaw plate	0.03	OK
3	Parallelism : running face of the clamped work to bottom of vise bady	0.03/100	OK
4	Parallelism : keyways on bottom of body to jaw plate	0.03/100	OK