



1. Glue this template to a piece of heavy paper such as a file folder.
2. Cut out the center of the circle, carefully cutting to the smallest diameter circle.
3. Cut an X across one of the mounting holes so you can put one of the mounting studs through the hole.
4. Place the template on the lathe spindle. Use the stud to align the template with one of the existing mounting holes.
5. Prick punch the other three mounting hole positions through the template.
6. Center punch the three new mounting hole positions.
7. Drill the three new mounting holes with a $1/8$ " pilot drill.
8. Drill the three new mounting holes to size with a $17/64$ " drill.

Be sure that "Fit to page" is not checked when printing this document.