Installation instruction

1. Dismount the handwheel and dial from cross slide.
2. Unscrew the leadscrew nut from cross slide.
3. Install the leadscrew nut from the DRCD kit.
4. Install the leadscrew nut from the DRCD kit.
5. Install the bearing and bearing support from the DRCD kit.
6. Install the digital readout.
7. Fix by screws.
8. Stick on the front cover.
9. Install the handwheel handle.
10. Tighten the handwheel nut.
11. All done.
Installation instruction

1. Unscrew the 2 inner hex screws.
2. Unscrew the 3 screws which fixing the leadscrew nut.
3. Install the leadscrew nut from the DRCD Kit.
4. Install the leadscrew from the DRCD Kit.
5. Mount the leadscrew support from the DRCD Kit.
6. Mount the connecting plate from the DRCD Kit.
7. Install the digital readout.

8. Fix by screws.

9. Stick on the front cover.

10. Install the handwheel assembly.

11. Tighten the handwheel nut.

12. All done.
C4小拖板

使用说明
1. 使用前请确保所有部件连接稳固。
2. 安装前请确保各部件的螺纹孔对齐。
3. 安装时请确保各部件连接牢固。
4. 安装后请检查各部件的连接是否稳固。
5. 使用时请确保各部件的连接无松动，避免造成设备损坏。
6. 使用过程中请定期检查各部件的连接是否稳固，确保设备的安全运行。

告示
1. 本设备仅限专业人员使用。
2. 使用过程中请遵守安全操作规程。
3. 本设备具有一定的危险性，使用前请仔细阅读使用说明。
4. 使用过程中请保持设备的清洁。
5. 使用后请关闭电源，确保设备的安全。

产品规格
1. C00001
2. C00002
3. C00003
4. C00004
5. C00005
6. C00006
7. C00007
8. C00008
9. C00009
10. C00010
11. C00011
12. C00012
13. C00013
14. C00014
15. C00015
16. C00016
17. C00017

订单号：
数量：
单位：
价格：
合计：
PICK INSTRUCTION:
1. FIX #15 LEADS CREW ON SADDLE WITH #13 SCREWS
2. WIRE #12 INTO LEAD SCREW, USE #14 TO ADJUST LEAD SCREW & NUT
3. FIX #10 ON COMPOUND SLIDE WITH #9 SCREWS
4. FIX #8 CONNECTION BOARD ON #10 LEADS CREW HOLDER BY #7 SCREWS
5. FIX #6 DRO ON CONNECTION BOARD BY #5 SCREWS
6. WHEEL IN NOTCH BOLT
7. LET #11 FLAT KEY INTO KEY SLOT
8. LET #3 FRONT DIE SINKING INTO HOLE OF DRO
9. FIX #2 HAND WHEEL INTO LEAD SCREW, WHEEL #1 TO FIX NUT

NOTICE:
1. WITH * PARTS IS PROVIDED WITH DRO
2. OTHERS ARE ORIGINAL WITH MACHINE
NOTICE:
1. WITH * PARTS IS PROVIDED WITH DRO KIT
2. OTHERS ARE ORIGINAL WITH MACHINE

PARTS LIST:

<table>
<thead>
<tr>
<th>No.</th>
<th>Description</th>
<th>Quantity</th>
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<tr>
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<td>HANDLE BOLT</td>
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</tr>
<tr>
<td>2</td>
<td>HANDLE SLEEVE</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>IMPERIAL LEAD SCREW</td>
<td>2</td>
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<tr>
<td>4</td>
<td>SOCKET HEAD SCREW</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>COVER BOARD</td>
<td>1</td>
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<tr>
<td>6</td>
<td>CROSS RECESS HEAD SCREW</td>
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</tr>
<tr>
<td>7</td>
<td>FLEXIBLE STRAIGHT PIN</td>
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</tr>
<tr>
<td>8</td>
<td>GEAR</td>
<td>1</td>
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<td>9</td>
<td>DRO LEAD SCREW</td>
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<tr>
<td>10</td>
<td>FLAT KEY</td>
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</tr>
<tr>
<td>11</td>
<td>SURFACE BALL THRUST BEARING</td>
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<tr>
<td>12</td>
<td>BEARING SEAT</td>
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<td>13</td>
<td>HEXAGON HEAD BOLT</td>
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<tr>
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<td>DRO</td>
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<tr>
<td>17</td>
<td>FRONT DYE SINKING</td>
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<tr>
<td>18</td>
<td>HAND WHEEL</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>1 TYPE NONMETAL SOCKET HEAD LOCK NUT</td>
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PIECE INSTRUCTION:

1. INSERT #11 INTO DRO-PIL #12 GEAR INTO PROPER POSITION.
   CALCULATE THE POSITION OF PIN HOLE-INNER #12 INTO PROPER
   POSITION- FIX #15 COVER BOARD AND FIX WITH #14 SCREW.
2. FIX #17 IMPERIAL LEAD SCREW NUT AND ADJUST BY #18 SCREW.
   WHL: LEAD SCREW TO FIND A PROPER POSITION OF NUT AND FIX WITH #16.
3. FIX #9 BEARING ON LEAD SCREW AND INSERT IN #8 BEARING SEAT.
   FIX #7 ON SLIDE
4. INSIDE #6 DRO AND FIX ON SEAT BY #4. WHL IN #6 BOLT.
5. LET #3 FRONT DYE SINKING INTO HOLE OF DRO
6. LET #10 PLAT KEY INTO KEY SLOTT
7. FIX #2 HAND WHEEL INTO LEAD SCREW. WHL #1 TO FIX NUT.