

Installing the OXA Quick Change Tool Post

The OXA quick change tool post (QCTP) can be mounted on many small lathes. For some lathes, LittleMachineShop.com includes mounting hardware that makes it a bolt-on installation. For others, some work is required.

On the following pages, you'll find instructions for mounting the OXA QCTP on the following lathes:

- 9x20 lathe, including the Grizzly G4000 (P/N 4046)

9x20 lathe, including the Grizzly G4000

4046 - Quick Change Tool Post Set, OXA for 9x20 Lathe

The 9x20 lathe (Grizzly calls it a 9x19) mounts the tool post on a stud that is pressed in from the bottom of the compound rest top. This set includes a new “nut” for mounting the OXA QCTP. Follow these steps to install it:

1. Remove the stock 4-way tool post and the retaining handle.
2. Store the parts you remove together.
3. Take the flat plate off the bottom of the OXA. You do not need it.
4. Place the OXA QCTP over the mounting stud.
5. Install the “nut” from the installation kit on the stud.